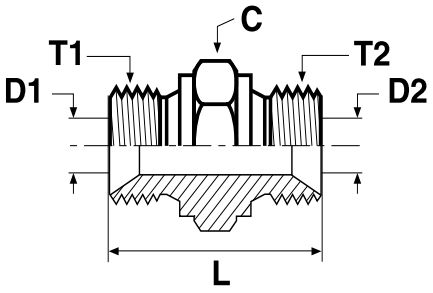
HMK4 Union

BSPP 60° Cone end (ISO 8434-6)



Thread BSPP T1	Thread BSPP T2	C mm	D1 mm	D2 mm	L mm	Weight (steel) g/1 piece	Adapter Steel	Adapter Stainless Steel	PN (bar) S	PN (bar) SS
1/8-28	1/8-28	14	3.5	3.5	24	15	**2HMK4S**	**2HMK4SS**	350	350
1/4-19	1/8-28	19	4.7	3.5	28	29	**4-2HMK4S**	**4-2HMK4SS**	350	350
1/4-19	1/4-19	19	4.7	4.7	32	35	**4HMK4S**	**4HMK4SS**	350	350
3/8-19	1/4-19	22	7.9	4.7	33	46	**6-4HMK4S**	**6-4HMK4SS**	350	350
3/8-19	3/8-19	22	7.9	7.9	35	51	**6HMK4S**	**6HMK4SS**	350	350
1/2-14	1/4-19	27	11.1	4.7	37	70	**8-4HMK4S**	**8-4HMK4SS**	200	200
1/2-14	3/8-19	27	11.1	7.9	38	76	**8-6HMK4S**	**8-6HMK4SS**	200	200
1/2-14	1/2-14	27	11.1	11.1	41	85	**8HMK4S**	**8HMK4SS**	200	200
5/8-14	1/2-14	30	14.3	11.1	43	106	**10-8HMK4S**	**10-8HMK4SS**	200	200
5/8-14	5/8-14	30	14.3	14.3	45	112	**10HMK4S**	**10HMK4SS**	200	200
3/4-14	1/4-19	32	16.7	4.7	39	92	**12-4HMK4S**	**12-4HMK4SS**	200	200
3/4-14	3/8-19	32	16.7	7.9	41	107	**12-6HMK4S**	**12-6HMK4SS**	200	200
3/4-14	1/2-14	32	16.7	11.1	43	111	**12-8HMK4S**	**12-8HMK4SS**	200	200
3/4-14	5/8-14	32	16.7	14.3	45	106	**12-10HMK4S**	**12-10HMK4SS**	200	200
3/4-14	3/4-14	32	16.7	16.7	45	124	**12HMK4S**	**12HMK4SS**	200	200
1-11	1/2-14	41	22.2	11.1	47	175	**16-8HMK4S**	**16-8HMK4SS**	120	120
1-11	5/8-14	41	22.2	14.3	49	188	**16-10HMK4S**	**16-10HMK4SS**	120	120
1-11	3/4-14	41	22.2	16.7	49	190	**16-12HMK4S**	**16-12HMK4SS**	120	120
1-11	1-11	41	22.2	22.2	52	199	**16HMK4S**	**16HMK4SS**	120	120
1 1/4-11	3/4-14	50	28.6	16.7	57	259	**20-12HMK4S**	**20-12HMK4SS**	105	105
1 1/4-11	1-11	50	28.6	22.2	60	383	**20-16HMK4S**	**20-16HMK4SS**	105	105
1 1/4-11	1 1/4-11	50	28.6	28.6	61	405	**20HMK4S**	**20HMK4SS**	105	105
1 1/2-11	3/4-14	55	33.3	16.7	61	501	**24-12HMK4S**	**24-12HMK4SS**	105	105
1 1/2-11	1-11	55	33.3	22.2	64	417	**24-16HMK4S**	**24-16HMK4SS**	105	105
1 1/2-11	1 1/4-11	55	33.3	28.6	65	410	**24-20HMK4S**	**24-20HMK4SS**	105	105
1 1/2-11	1 1/2-11	55	33.3	33.3	67	534	**24HMK4S**	**24HMK4SS**	105	105
2-11	1 1/2-11	70	46	33.3	73	660	**32-24HMK4S**	**32-24HMK4SS**	70	70
2-11	2-11	70	46	46	76	719	**32HMK4S**	**32HMK4SS**	70	70

Order codes shown are part of our current manufacturing programme.

Imperial and metric parts may vary in hexagon dimensions.

$$\frac{\text{PN (bar)}}{10} = \text{PN (MPa)}$$

Do not create drawings from these dimensions, they are subject to change and ISO manufacturing allowances.